

Grit Finish and Estimated RMS and Ra Values

Grit Finish	RMS (Micro-inch)	RMS (Micron)	Ra (Micro-inch)	Ra (Micron)
36	160	4.06	142	3.61
60	98	2.49	87	2.21
80	80	2.03	71	1.8
120	58	1.47	52	1.32
150	47	1.2	42	1.06
USDA Bead Blast	47	1.2	42	1.06
180	34	0.86	30	0.76
220	21	0.53	19	0.48
240	17	0.43	15	0.38
320	14	0.36	12	0.3
400	10	0.25	9	0.23
Mirror	5	0.13	4	0.1